

## Very Narrow Aisle Forklift

Used Very Narrow Aisle Forklift Antioch - Getting items from one warehouse location to another and to and from the loading docks is the focus of warehousing. Focus is often on space saving tools and the layout of the building. Extremely narrow aisles offer more storage space since there is less space needed for aisle access. Configuring the warehouse is known as warehouse optimization. Warehouse Optimization Several benefits can be enjoyed for adding very narrow aisle warehouse optimization such as more storage space for the facility. Since very narrow forklift trucks have been designed to take up significantly less space, warehouse aisle widths can be reduced to half the width needed by traditional forklifts. Numerous narrow aisle forklifts deliver better stacking heights to increase the storage capacity on a square foot basis. Very narrow aisle forklifts can greatly reduce costs compared to traditional forklifts since the same amount of stock takes up less space in the warehouse. Square footage is costly in urban areas and any way to reduce warehousing costs can save a company money. When planned carefully and properly, it is possible to increase warehouse storage area by up to 80 percent by implementing a very narrow aisle width configuration. This warehouse design creates more rack faces and increased product access. Since greater quantities of products are situated in a more accessible area, there is less travel time needed for gathering and storing items. Warehouse layouts usually utilize a narrow aisle or very narrow aisle plan. Narrow aisles are usually those that use less than 11 feet of aisle width. Very narrow aisles usually use an aisle width of approximately 6.5 feet across. Storage options are greatly increased with these aisle width options. However, they also create challenges when turning within the aisles using forklifts for stocking and order picking. A variety of very narrow forklifts have been designed to easily maneuver in narrow aisles. It is necessary to know the dimensions of the aisle when selecting a forklift for a certain job. It is important to have the correct aisle dimensions before forklift shopping to avoid securing a machine that won't fit its' intended location. It is essential to take any columns, posts or utilities into account before deciding a type of narrow aisle forklift design as these can block access.

**Very Narrow Aisle Forklift Trucks** Very narrow aisle forklift trucks are almost always powered electrically, usually by rechargeable battery. Stand-up riders are a popular design for very narrow aisle forklift trucks. The most popular kinds of very narrow aisle forklift trucks include turret or swing-mast, end-control riders, order pickers and reach trucks.

**Reach Forklift Trucks** Developed as a kind of rider stacker forklift, the reach forklift trucks can be configured for narrow aisle locations. This machine earned its name by its ability to reach its forks to secure a load. The moving mast and the moving carriage are two types of reach trucks. The moving carriage works by raising and lowering the carriage, along with the operator. The moving mast raises and lowers the forks as the operator remains at ground level. The moving mast reach truck is generally considered the safer of the two types of reach trucks. These machines rely on a kind of jointed framework known as a pantograph system that enables the operator to place a load or reach the load without moving the machine.

**Order Pickers** Order pickers have been created to pick items from difficult, high racking systems. Order pickers are specific for lighter stock items that can be lifted by hand. These order pickers work by lifting the operator up to the level of goods in order to identify and pick the specific item or items necessary to fill an order.

**End-Control Riders** End-control riders can pick up loads along the floor level and transport goods horizontally instead of transporting items over heights.

**Turret or Swing-Mast Forklift** The turret or swing mast very narrow aisle forklifts have a swivel mast that pivots and articulates. Pallets can be set on either the right or left side of the forklift due to the machine's ability to use its' swinging mast.

**Guided Very Narrow Aisle Trucks** Many very narrow aisle forklift trucks are able to be guided down aisles by wire or rail. Thanks to the guide rails, the possibility of crashing into racks is greatly reduced. Rail-guided applications use special rails set into the floor on either side of the aisle, funning the length of the location and curving around the edge. Specific wheel guides are on the forklift. These slide into the rails to stop the forklift from moving out of the rail guards. The wire-guidance system requires that the wires be installed into the floor,

along the center of the aisle. Narrow aisle forklifts rely on a wire-guide system to help it communicate with the floor wires. This allows the machine to be steered by the wires, stopping it from traveling outside of the specific location.

**Work Site Considerations** There are a few critical considerations when implementing a very narrow aisle configuration. The floor and the rack construction needs to be evaluated to avoid any issues since the very narrow aisle units have extremely high racking systems. There are four areas which must be meticulously prepared before setting up a racking system and must be continuously monitored and maintained throughout the operation of the warehousing system:

1. The floor must be level;
2. Cracks must be repaired;
3. Load capacity of floor must be appropriate; and
4. The racks must be plumb.

**Level Floor** Due to the racking system height, any minor floor slope can gravely impact how plumb the racks are, particularly over time if loads are placed and removed repeatedly on the racks. The height of the racking system means that any minute floor slope can have a negative impact on how straight the racks are, especially over time when loads are continually removed and placed on the racks. Without this foundation of a level floor, the stability of the racks could be jeopardized.

**Crack Repair** When cracks in the floor are spotted, they should be assessed and, when necessary, repaired immediately. The level of the floor can become unstable with cracks when they are only 3/8 inches wide. They will need to be filled properly with material as hard as the rest of the floor.

**Floor Load Capacity** Minimum flooring requirements must be met before considering a narrow aisle installation. The floor should have three thousand psi concrete minimum and contain evenly distributed rebar at three to four inches under the surface. Depending on the load requirements and configuration, additional reinforcements may be needed.

**Plumb Racks** Of great importance is the proper installation of the racking system. If installed improperly, there is a great chance of rack failure. One of the most important details to ensure proper installation, is that all racks are plumb. Rack shims are recommended to make sure the racks are plumb within one inch at the thirty- foot rack height. Dangerous racking failure can occur if the above steps are not taken. Employees can become hurt or killed in the event that racking failure occurs. Goods can be damaged along with forklifts and other equipment. Because of these reason, these measures are the most important part of implementing a narrow aisle configuration for warehousing optimization.